

Product Usage Manual

Net Cage should be stored, used and handled strictly as per this present

A) Storage:

1. Net Cage must be stored in such a manner that they are not exposed to external influences that can cause damage to filaments, ropes or the net as a whole.
2. Net Cage must be protected against the long-term effects of, including but not limited to, sunlight and other environmental factors such as extreme cold, storms.
3. Net Cage should be stored indoors only and covered in PE/PP Black bag when stored.
4. Net Cage should be stored on a pallet. This also applies if the Net Cages are packed in a bag with loops that are certified for lifting. If Net Cage are packed in a bag with loops, it is important to check the capacity of the loops before performing any lifts.

B) Handling & Installation:

1. Net Cage must not be dragged on the ground, as this can damage the Net Cage. If Net Cage needs to be dragged for any movement, sacrificial fabric is to be used. Fabric GSM should be minimum 1000. If it is abraded another fabric of 1000 GSM to be used.
2. During any kind of Net Cage movement like bundling of Net Cage or its shifting ensure that meshes are not hooked, trapped or stretched.
3. Net Cage should be lifted or held with the help of loops made on vertical ropes, which are running to the center of the base panel.

Lifting the Net Cage at high speed and/or not properly secured from the vertical ropes in the center base panel, can generate significant loads and potential weakening and / or tearing of the netting.

4. Ensure that during cleaning at the operational site, stationary washing is not recommended as it can damage the net due to high pressure cleaning at one place. We recommend Dynamic In-Situ cleaning.

C). General:

1. Avoid use of Concentrated chemicals for net disinfection.
2. The net cage should be used for the floating collar of specific dimensions for which it is designed.
3. Net Cage is to be used for the specific purpose for which it is designed, e.g. Cage designed for salmon fish farming should not be used as predator net. .
4. Usage Life expectancy does not cover damage of net due to foreign materials hitting the net or attacks by predators like shark, orcas, seals or tuna etc.
5. Usage Life expectancy does not cover any impact on usage of the Net Cage life due to in correct, improper or faulty design / drawing suggested by you.